

# Avery® 2200 SignFlex

## Features

- Excellent cutting and weeding properties
- Optimal adhesion to a wide variety of plasticised PVC truck curtains
- Excellent dimensional stability
- Excellent colour fastness and outdoor durability
- Minimal dirt ingress for excellent long term appearance
- Excellent 5 year outdoor durability

## Conversion

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|--|--|
| <input checked="" type="checkbox"/> Flat bed cutters     | <input type="checkbox"/> Cold overlaminating |
| <input checked="" type="checkbox"/> Friction fed cutters | <input type="checkbox"/> Estat printing      |
| <input type="checkbox"/> Die cutting                     | <input type="checkbox"/> Water based inkjet  |
| <input type="checkbox"/> Thermal transfer                | <input type="checkbox"/> Solvent inkjet      |
| <input type="checkbox"/> Screen printing                 | <input type="checkbox"/> UV Cured inkjet     |

## Application

Refer to Instructional Bulletin – 'Application of Avery SignFlex 2200' prior to applying SignFlex 2200.

## Uses

Avery SignFlex 2200 has been developed to adhere to flexible substrates such as tarpaulins. Unlike other self-adhesive films, Avery 2200 SignFlex is fully plasticiser resistant.

## Description



**Film:** 80 micron flexible film



**Adhesive:** Permanent acrylic (on plasticised PVC based tarpaulins only)



**Backing:** One side coated Kraft paper, 140 gsm



**Outdoor life:** Up to 5 years Asia Pacific



**Colours:** 20 standard

## Common Applications

- Curtain sided trucks

## Physical characteristics

### General

Caliper, facefilm	ISO 534	80 micron
Dimensional stability	DIN 30646	0.1 mm max
Adhesion, initial	FINAT FTM-1, flexible substrate	600 N/m
Adhesion, ultimate	FINAT FTM-1, flexible substrate	800 N/m
Flammability		Self extinguishing
Shelf life		2 years
Durability **	Vertical exposure	
	Black & White	5 years
	Colours	5 years
	Metallics	4 years

### Thermal

Application temperature	Minimum: + 10°C
Temperature range	- 20°C to + 100°C

### Chemical

Humidity resistance	120 hours exposure	No effect
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## Test Methods

#### Dimensional stability:

Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70 °C, after which the shrinkage is measured.

#### Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

#### Flammability:

A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

#### Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

### Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

### Warranty

Avery® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery® materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

### \*\*Durability

Durability is based on exposure conditions in the Asia Pacific region. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing north in the southern hemisphere or south in the northern hemisphere; in areas of long high temperature exposure such as northern Australia; in industrially polluted areas or high altitudes, exterior performance will be decreased.

\*\*\*Information unavailable at time of printing.