Avery Dennison® 6942

Gloss Clear Cast Vinyl Removable PE

Features

- Clean removability for up to 3 years from a wide range of substrates
- Excellent sheet stability and layflatness for precise register and printing
- Excellent printability, conversion and application characteristics
- High gloss for superior appearance
- Excellent dimensional stability during use
- Excellent outdoor durability
- Superb UV, humidity and saltspray resistance

Description

Film: 50 micron gloss clear cast vinyl

Adhesive: Removable acrylic
Removability: Up to 3 years

Backing: Two side polyethylene coated Staflat paper

Outdoor life: Up to 8 years (unprinted)

Conversion

- ☐ Flat bed cutters
- ☐ Friction fed cutters
- ☑ **Die cutting**
- ☐ Thermal transfer
- ☑ **Screen printing**
- ☐ Cold overlaminating
- ☐ Estat printing
- ☐ Water based inkjet
- ☐ Solvent inkjet
- ☐ UV Cured inkjet

Common Applications

- Windows
- Point of purchase
- Outdoor advertising
- Indoor advertising

Uses

Avery Dennison 6942 is ideal for a wide range of large fleet, window graphics and architectural signage applications where removability, conformability, durability and superior outdoor performance are required.

Physical characteristics

General

Caliper, facefilm	ISO 534	50 micron
Caliper, facefilm & adhesive	ISO 534	80 micron
Dimensional stability	DIN 30646	0.2 mm max
Tensile stength	DIN 53455	22 N/mm²
Elongation	DIN 53455	50%
Gloss	ISO 2813, 20º	50 %
Adhesion, initial	FINAT FTM-1, stainless steel	120 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	200 N/m
Removability		up to 3 years
Flammability		Self extinguishing
Shelf life	Stored at 22° C/50-55 % RH	2 years
Accelerated ageing	DIN 53387 1500 hours exposure	No negative impact on film performance
Durability **	Vertical exposure	up to 8 years (unprinted)

Thermal

Application temperature	Minimum: + 10°C
Temperature range	- 40°C to + 110°C

Chemical

Humidity resistance	200 hours exposure	No effect
Corrosion resistance	120 hours exposure	No contribution to corrosion
Water resistance	48 hours immersion time	No effect

Important

Information on physical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications.

They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of any material for their specific use.

All technical data is subject to change without prior notice.

Warranty

Avery Dennison® materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give guarantee, warranty, or make any representation contrary to the foregoing.

All Avery Dennison® materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

****Durability**

Durability is based on exposure conditions in the normal middle European and central North American regions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing north in the southern hemisphere or south in the northern hemisphere; in areas of long high temperature exposure such as northern Australia; in industrially polluted areas or high altitudes, exterior performance will be decreased. Please refer to Avery Dennison Instructional Bulletin 1.3 for definitions and reductions based on the 'Zone System'.

^Compatible with most printer and ink combinations. Test prior to use.

***Information unavailable at time of printing.

Test Methods

Dimensional stability:
Is measured on a 150 x 150 mm aluminium panel to which a specimen has been applied; 72 hours after application the panel is exposed for 48 hours to + 70°C, after which the shrinkage is measured.

Adhesion:
(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel or float glass panel, 24 hours after the specimen has been applied under standardised conditions. Initial adhesion is measured 20 minutes after application of the specimen.

Flammability:
A specimen applied to aluminium is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

Temperature range:
A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

Chemical Resistance:
All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

Corrosion Resistance:
A specimen applied to aluminium is exposed to saline mist (5% salt) at 35ºC. After exposure, the film is removed and the panel is examined for traces of corrosion.